Optimization of Treatment To Conserve Water At The US Naval Academy

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US Naval Academy:

- Established 1845
- 1,160 Acres
- 3.46 MGD Iron Removal WTP:
  - Constructed 1971
  - Modifications in 1998 & 2004

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Source Water:

- 3 wells
- 600’ to 700” Deep
- Upper Patapsco Aquifer
- 1200 – 1300 gpm capacity
- 20 mg/L Iron

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Objectives:

- Reduce volume of sludge being generated
- Reduce amount of backwash water being discharged
- ID alternative sludge disposal methods

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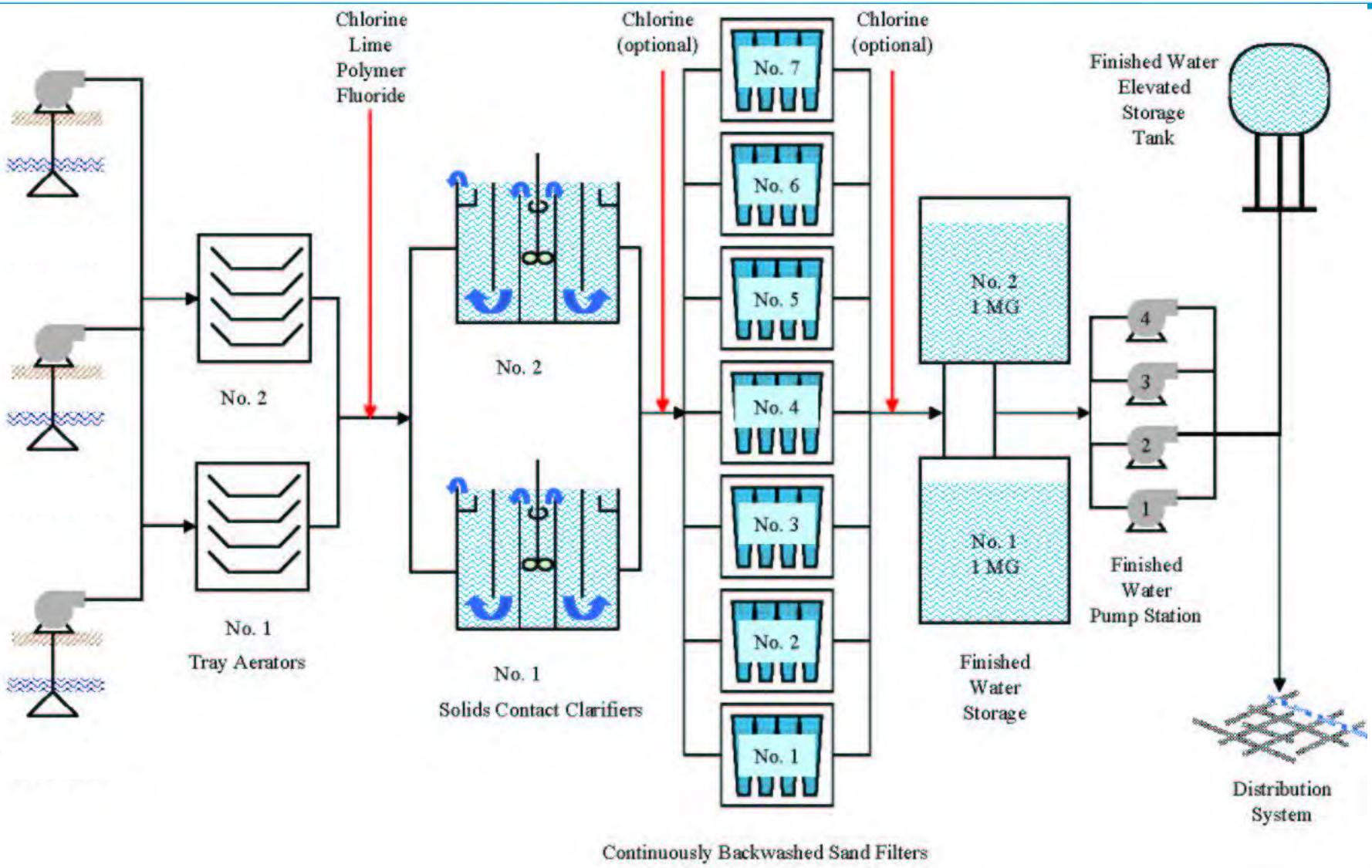
Approach:

- Review existing design & operating information
- ID where water is being lost & quantity
- Evaluate processes
- ID alternatives to reduce volume of waste & costs


Chlorine
Lime
Polymer
Fluoride
Chlorine
(optional)
Chlorine
(optional)
Finished Water
Elevated
Storage
Tank
No. 7
No. 6
No. 5
No. 4
No. 3
No. 2
No. 1
No. 2
1 MG
No. 1
1 MG
4
3
2
1
No. 2
No. 2
No. 1
Tray Aerators
No. 1
Solids Contact Clarifiers
Finished
Water
Storage
Finished
Water
Pump Station
Distribution
System
Continuously Backwashed Sand Filters

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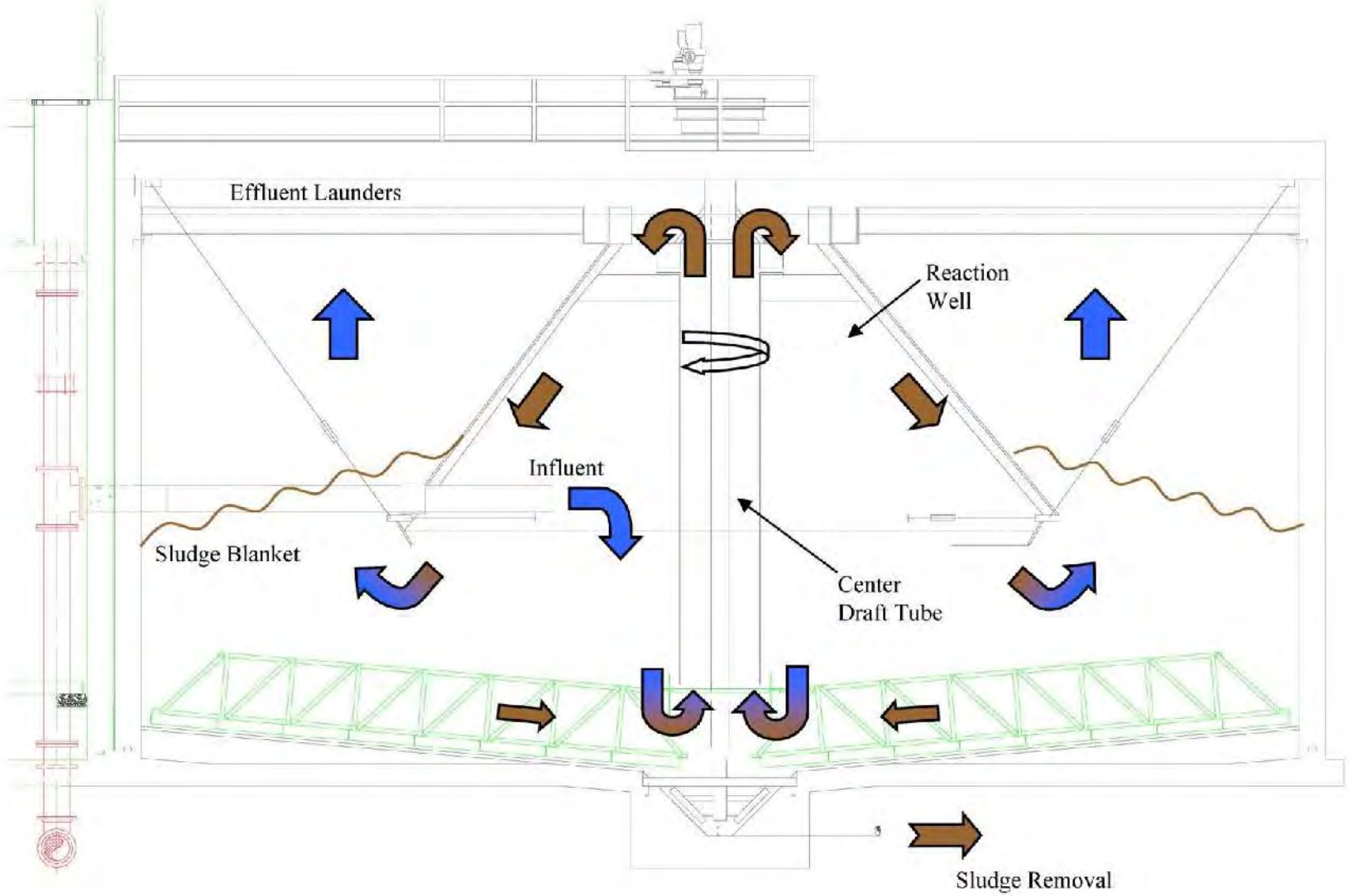
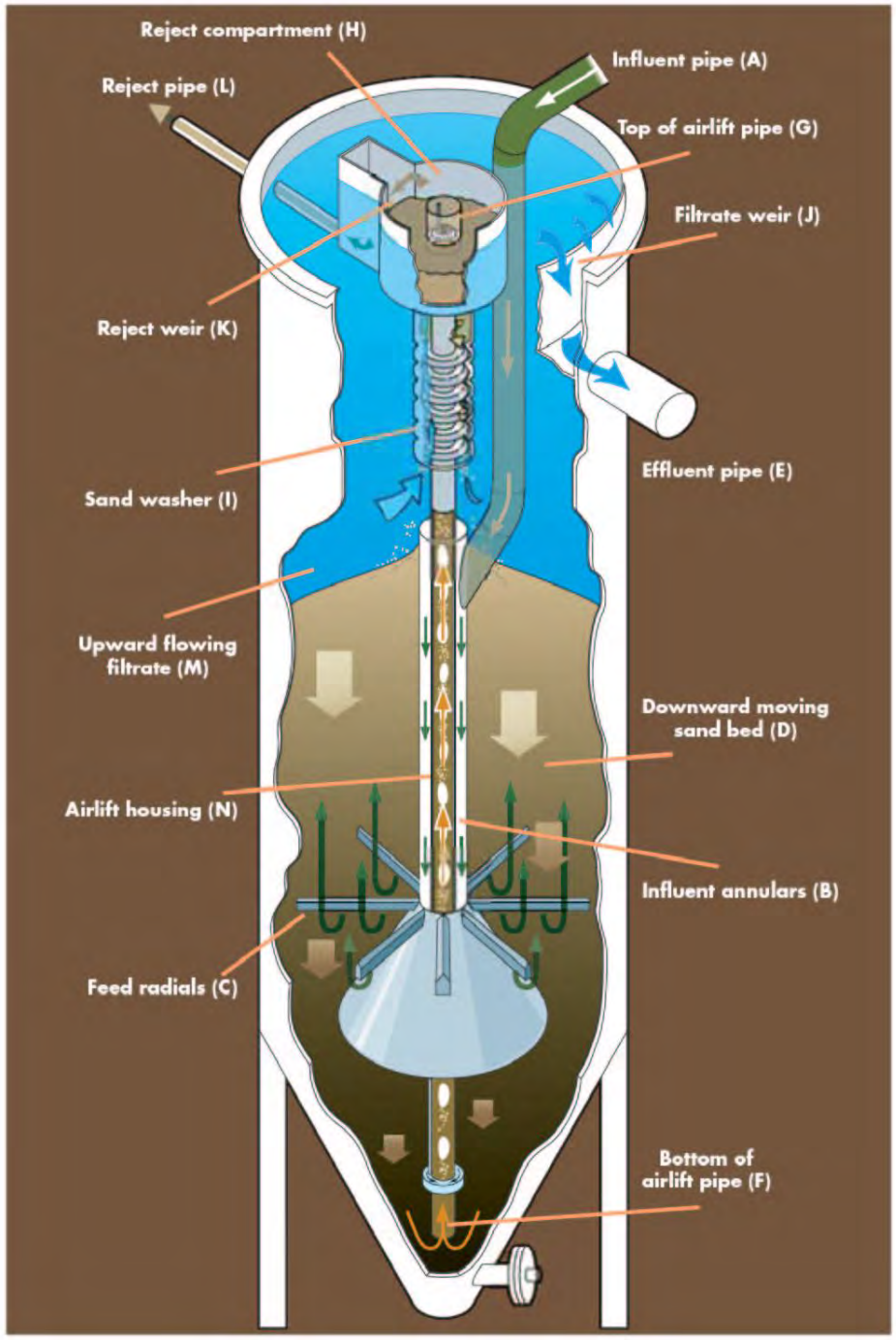
WTP Operations:

- Manned 24/7 but operated 14 hrs/day
- 1.8 MGD average production
- 50,000 g/hr blow-down from clarifiers:
    - Frequency = 1/day to 1 every 4 days
- 13,000 g/hr filter backwash water being generated
- Total filter backwash = 160,000 gal/day (14 hrs ops)

Upflow Solids-Contact Clarifier (2)





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Dynasand Filter (7)

- Continuous backwash
- Water flows up
- Sand moves down
- Backwash rate ea. filter is fixed

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Water Losses:

- 19,000 gal/clarifier drains to filters
- Drained water conveyed to waste
- 38,000 gal total lost ea. Shut-down

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Process Issues:

- **Lime & Polymer dosage = ½ of targeted amounts**
- **Metering:**
  - **Raw water flow meter disabled by lightening strike**
  - **No metering of sludge blow-down**

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Summary of Waste Streams:

- Reject water from filters
- Clarifier blow-downs:
  - Supernatant
  - Settled solids
- Clarifier drainage following shutdowns

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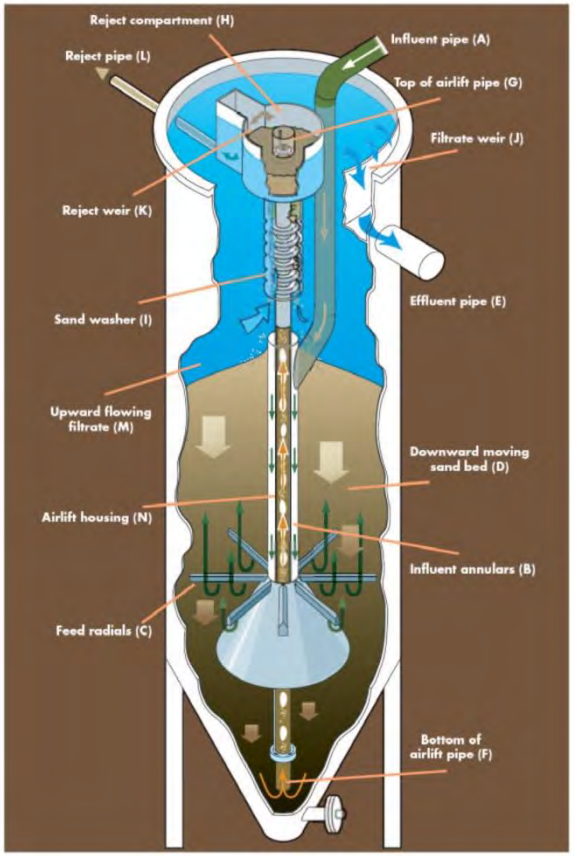
Waste Reduction Strategies:

- Minimize filter reject water
- Optimize blow-downs from clarifiers
- Minimize plant shut-downs

Minimize Filter Reject Water:

- Operate 4 filters at avg flow
- Within design surface loading rates
- 40% reduction in waste water
- $150,000/yr savings



Optimize Blow-downs:

- Currently not process driven
- Currently controlled by limited sludge tank volume
- Interim solution:
  - Contract dewatering
  - Less $ than current waste hauler
  - Provide additional functional volume in tank
  - Provide operational experience for future on-site facility

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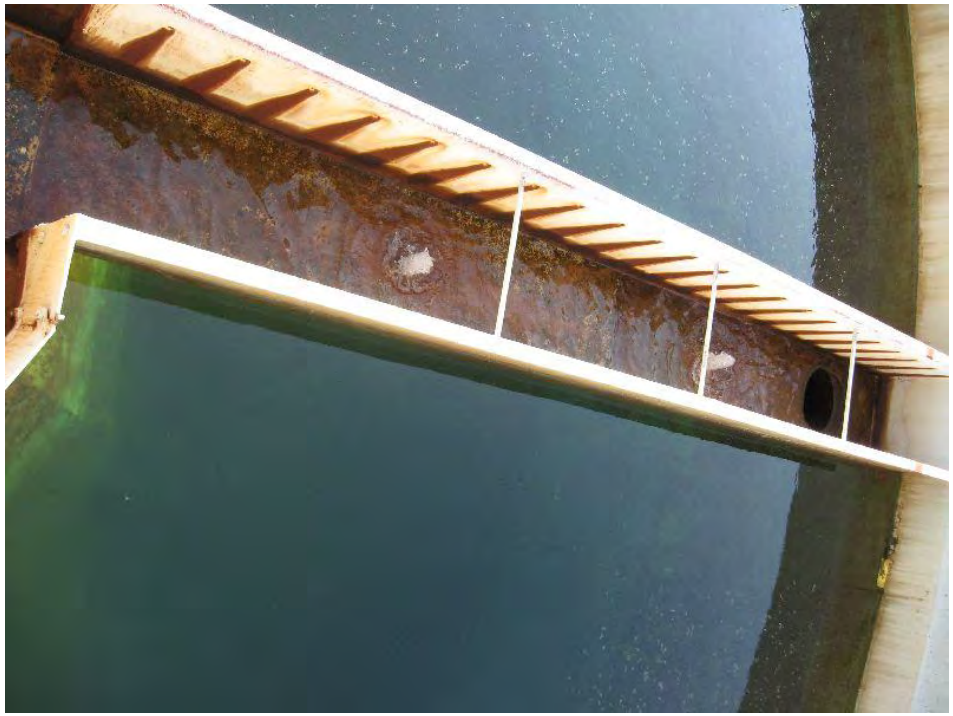
Minimize Plant Shutdowns:

- Most WTPs operate best 24/7
- Ea. shut-down:
  - Wastes water from drainage
  - 2 to 3 turnovers required to achieve steady-state
  - Results in water quality deterioration at ea. start up



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Minimize Plant Shutdowns:

- Current Avg & Max Daily Rates = 25% & 50% of Design
- 24 hr operation would:
  - Maintain steady state conditions
  - Eliminate losses due to drainage of clarifiers
  - Require use of only 1 clarifier
  - Result in > $60,000/yr savings

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Long Term:

- **Eliminate filter reject water discharge [recycle]**
- **Optimize chemical dosages**
- **Optimize clarifier blow-downs**
- **Eliminate clarifier blown-down supernatant discharge [recycle]**
- **Construct dewatering facility**
- **Continue 24/7 operation of WTP**
- **Note: Recycle alternatives should be pilot tested**

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SUMMARY

	Reject Water From Filters	Sludge From Blow-Downs		Clarifier Draining After Shutdown
		Supernatant	Settled Solids	
Current Practice	Discharge to Sewer	Discharge to Sewer	Evacuation, Hauling	Discharge to Sewer
Interim Strategy	Operate filters at proper design loading rate of 4–5 gpm/ft^2 • Requires full-scale study • Requires operator training	Optimize chemical doses • Requires bench-testing • Requires operator training Optimize blow-down intervals and volume • Requires on-time evacuation of holding tank		Reduce plant shutdowns by operating the plant 24/7 through throttling plant flow • Requires plant repairs • Requires VFDs at well pumps
Long-Term Strategy to Eliminate Waste Stream	Recycle to head of plant • Requires full-scale study • Requires construction	Recycle to head of plant • Requires full-scale study • Requires construction	Construct dewatering facility • Requires optimization of chemical doses and blow-downs • Requires construction	

Questions?

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